This document will be revised at least every 2 years and as changes occur.



**EFFECTIVE DATE: 10/12/2022** 

REPLACES: 2/3/2017 ORIGINAL: 1/3/2012

# WHEAT PRODUCTS

# SPECIFICATIONS COMPLIANCE SHEET

# Applicable to Conventional Wheat Products.

#### **DESCRIPTION**

La Crosse Milling Company wheat products are produced from clean, sound, soft white wheat processed under sanitary conditions in accordance with Good Manufacturing Practices and requirements of the Federal Food, Drug and Cosmetic Act. Raw wheat is cleaned and heat treated for an enzyme stabilized product. The wheat can be further processed into enzyme stable flakes or quick white wheat.

#### FOREIGN MATERIAL CONTROL

- Product shall be free of infestation or extraneous materials.
- Product does not contain any chemical, medicinal or nutritional additives.
- Product shall be free of pesticide residues.
- Product is continually monitored for metal contamination using magnets and metal detectors.
- Non-essential glass is prohibited within the facility; including personal belongings.

### **BIOTERRORISM PREPAREDNESS & RESPONSE ACT OF 2002**

FDA Registration #: xxxxxxx7660 FDA Re-Registration Date: 10/12/2022 Re-Registration Status: Current

#### **PACKAGING**

**MICROBIAL LIMITATIONS** 

**METHOD** 

AOAC 990.12

AOAC 997.02

AOAC 997.02

AOAC 991.14

AOAC 991.14

AOAC 2003.07

**SPECIFICATION** 

50,000 cfu/g max

100 cfu/g max

100 cfu/g max

100 cfu/g max

<10 cfu/g (negative)

<10 cfu/g (negative)

Negative per 375g

NSF Certification, LLC

FDA Compliant for Food Contact

**TESTING PARAMETER** 

**Total Plate Count** 

Yeast

Mold

Coliform

E-coli

Staphylococcus aureus Salmonella

**GFSI Certification** 

**HACCP Program** 

- Poly-lined, polypropylene, super sacks
- Kraft unlined, multi-walled paper bags

NUTRTIONAL PROFILE					
PROXIMATE NUTRIENTS*	UNIT	PER 100g			
Calories	kcal	340.0			
Protein	g	11.0			
Ash	g	1.5			
Total Carbohydrates	g	75.0			
Sugars, total	g	0.4			
Added sugars	g	0.0			
Total Dietary Fiber (±2)	g	12.7			
Total Fat	g	2.0			
Saturated Fat	g	0.3			
Trans Fat	g	0.2			
Polyunsaturated Fat	g	0.837			
Monounsaturated Fat	g	0.227			
Cholesterol	g	0.0			
Sodium	mg	4.0			
Vitamin A	IU	<5.0			
Vitamin C	mg	0.0			
Vitamin D	mcg	0.0			
Folic acid	mcg	0.0			
Niacin	mg	4.766			
Calcium	mg	34.0	_		
Iron	mg	5.4			

# CL = AOAC RI#010803 STORAGE CONDITIONS / SHELF LIFE

Store product at ambient temperatures and in dry conditions following food pest management program.

Avoid excessive humidity and strong odors.

Recommended shelf life up to 6 months at ambient conditions (55-80°F) Up to 18 months at optimum conditions (<70°F/%RH) **QUALITY COMPLIANCE** 

Certified SQF 9.0

Compliant

Kosher / Pareve Halal	Certified Not certified	Chicago Rabbinical Council			
WI DATCP / FDA	Inspected	Passed/Compliant			
LOT CODE EXPLANATION					

Lot code utilizes an alpha-numeric system representing the production shift (A, B or C) and date (mmddyy) of manufacture.

Example: 2A123021

Explanation: Line 2, A-shift, December 30, 2021

# \*USDA Nutrient Database for Standard Reference **ALLERGEN STATEMENT**

This product contains wheat gluten.

# SIFTING STATEMENT

All wheat products manufactured at La Crosse Milling Company are sifted prior to packaging. These products are produced under Good Manufacturing Practices in accordance with regulatory guidelines.

#### **ORIGIN STATEMENT**

Raw Grain: US and Canada

Potassium

Finished Product: Cochrane, WI (Buffalo County) USA

# **REGULATORY STATEMENTS**

- Product does not contain any animal proteins and is compliant with TSE/BSE requirements.
- Product does not contain any genetically modified ingredients and is not derived from any of the foods listed on the USDA List of Bioengineered Foods.
- Product is not irradiated.
- GRAS Statement not applicable; this food product contains no additives.
- Product complies with California Proposition 65.

**<sup>\*</sup>This is not a specification.** This is a supplemental compliance information page to each oat product specification.

REG-FS-WHEATALG-220



EFFECTIVE DATE: 10/1/2022 REPLACES: 2/24/2020

ORIGINAL: 2005

# **ALLERGEN STATEMENT FOR WHEAT PRODUCTS**

Milled Wheat including Soft White Wheat Flakes & Quick White Wheat Flakes

Allergens & Sensitivities	Present in the Ingredient	Present in other products manufactured on the same line.	Present in the same manufacturing plant.
Wheat or triticale or its derivatives*	Yes, 100% wheat	Yes	Yes
Gluten* (rye, barley, oats, spelt, kamut or their hybridised strains)	Receiving control procedures limit acceptable quantities of barley and oat contamination in wheat grains but is unavoidable in field grains.	Yes	Yes
Peanuts or its derivatives	No	No	No
Tree nuts: including almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts, pecans, pine nuts, pistachios, walnuts, coconuts or their derivatives	No	No	No
Sesame or its derivatives	No	No	No
Milk or its derivatives	No	No	No
Eggs or its derivatives	No	No	No
Fish or its derivatives	No	No	No
Shellfish and mollusks or its derivatives	No	No	No
Soy or its derivatives	No	No	No
Mustard seeds	No	No	No
Celery	No	No	No
Sulphur dioxide & Sulfites	No	No	No
Color additives	No	No	No

<sup>+</sup> these products may be found in vending machines in employee breakrooms

#### ALLERGEN CONTROL:

An Allergen Control Program consists of documented procedures, along with appropriate annual employee training, to control allergen contamination within this facility. Change-over logs are utilized to monitor effectiveness and verification. Annual allergen validation is completed. Color coded packaging and labeling is utilized.

<sup>\*</sup> Wheat gluten is gliadin protein; Oat gluten is avenin protein (some studies have shown celiac disease-food sensitivity may not occur in oats); Barley gluten is hordein protein.

This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 10/3/2022 JM

REPLACES: 10/2/2020 ORIGINAL: 5/4/1993

# **SAFETY DATA SHEET**

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product Identification: WHEAT PRODUCTS

Product Identification Number: N/A

Manufacturer: La Crosse Milling Company

105 State Highway 35 Cochrane, WI 54622-0086

Emergency Phone Numbers: Business: 608-248-2222 or 800-441-5411

Fax: 608-248-2221

Email: <u>www.lacrossemilling.com</u>

# 2. HAZARD IDENTIFICATION

EYES: Contact may cause slight irritation due to mechanical action. Symptoms may include

redness and tearing.

**SKIN:** Contact with dust may cause slight irritation.

**INHALATION:** Prolonged inhalation of nuisance dust may affect respiratory system, causing coughing,

wheezing, chest tightness, and shortness of breath. Prolonged or repeated

overexposure may cause lung damage.

**INGESTION:** None expected

CHRONIC: Aggravated by exposure: Allergies, pre-existing lung conditions, or asthma are possible.

WARNING: May form combustible dust concentrations in the air when processed and handled.

Product dust may cause mild irritation.

# 3. <u>COMPOSITION/INFORMATION ON INGREDIENTS</u>

COMPONENTCAS NUMBER%Wheat DustNot Available10-100

\*\*\*This SDS covers all products made from wheat\*\*\*

EXPOSURE LIMITSPEL (TWA)PEL (STEL)TVL (TWA)Nuisance Particles10 mg/m3NA4 mg/m3

### 4. FIRST AID

**EYES:** Flush with water for 15 minutes. Consult a physician if irritation persists.

**SKIN:** May be removed from skin by washing with soap and warm water.

**INHALATION:** Move and expose individual to fresh air.

### 5. FIRE FIGHTING MEASURES

FLASH POINT: N/A

FLAMMABLE LIMITS: LFL: 55 gm/m3

UFL: Unknown

**EXTINGUISHING MEDIA:** Foam, CO2, dry chemical, water fog.

**SPECIAL FIRE FIGHTING PROCEDURES:** Do not use direct hose stream if dust can be dispersed into air.

Dust dispersed by a water stream in the presence of an ignition source

could cause an explosion.

FIRE AND EXPLOSION HAZARDS: If improperly handled, stored, and/or exposed to an ignition source,

this material may burn. Airborne dust in sufficient concentration when

confined and exposed to a sufficient ignition source can explode.

#### SAFETY DATA SHEET-WHEAT PRODUCTS

This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 10/3/2022 JM

REPLACES: 10/2/2020 ORIGINAL: 5/4/1993

# 6. <u>ACCIDENTAL RELEASE MEASURES</u>

**GENERAL:** <u>Dust is explosive. Eliminate ignition sources.</u> Use care to avoid creating dusty

conditions.

**SPILLED:** Sweep up and repackage or dispose of in accordance with local, state, and

federal regulations.

7. HANDLING AND STORAGE

**HANDLING:** May form flammable dust-air mixtures. Use handling practices that minimizes

dust generation and accumulation

**STORAGE:** Store in a dry place

### 8. EXPOSURE CONTROL/PERSONAL PROTECTION

**EYE PROTECTION:** Safety glasses or goggles recommended.

**SKIN PROTECTION:** Clean body, covering as needed.

**RESPIRATORY PROTECTION:** Provide a NIOSH/MSHA approved respirator if normal exposure limits are

exceeded

**VENTILATION:** Provide adequate general or local ventilation to keep dust levels below the

exposure limits.

# 9. PHYSICAL AND CHEMICAL PROPERTIES

**APPEARANCE:** Off-white to tan; flakes, groats, cut groats, granular bran, or a powder like

substance when in the form of flour.

ODOR: Characteristic of wheat SPECIFIC GRAVITY: No information available

% VOLATILE: N/A
MELTING POINT: N/A
BOILING POINT: N/A
VAPOR PRESSURE: N/A
VAPOR DENSITY: N/A

10. STABILITY AND REACTIVITY

**GENERAL:** Stable, but fine dust is flammable

**CONDITIONS TO AVOID:** Dusty conditions exceeding the Lower Flammable Limit (LFL)

Ignition sources

### 11. TOXICOLOGICAL INFORMATION

POTENTIAL CARCINOGENS: None known

**IRRITANT:** Skin Contact: not harmful

Eye Contact: non-toxic, but irritation may occur

12. <u>ECOLOGICAL INFORMATION</u>

WATER DISPOSAL: Recycle for animal feed usage, dependant on contaminants. Incineration or

landfill; observing all Local, State, and Federal Laws and Regulations

13. DISPOSAL CONSIDERATIONS

**WASTE DISPOSAL:** Dispose of material in accordance to all Local, State, and Federal Regulations

SAFETY DATA SHEET-WHEAT PRODUCTS

This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 10/3/2022 JM

REPLACES: 10/2/2020 ORIGINAL: 5/4/1993

### 14. TRANSPORTATION INFORMATION

DOT CLASSIFICATION: Not regulated; ship as food or animal feed

CLASS/DIVISION: Not restricted

LABEL: None HAZARD: NA

### 15. REGULATORY INFORMATION

HAZARD SYMBOLS: N/A: Regulations concerning transport of dangerous substances are not

applicable

# 16. Additional Information:

Revised: 10/3/2022

This information is provided for documentation purposes only.

This product is not considered hazardous.

Information contained within, is believed to be true and accurate, however, all statements or suggestions are made without warranty, regarding its accuracy of information, the hazards connected within the use of the material, or the results obtained from the use. Compliance with all applicable federal, state, and local regulations remains the responsibility of the user.

This Safety Data Sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees and customers.

This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 2/1/2022 REPLACES: 2/9/2021

ORIGINAL: 9/27/2019

# **Bio-Engineered - Non-GMO Statement**

To our valued customers,

La Crosse Milling Company produces grain based products for human and animal consumption. These products are produced under Good Manufacturing Practices in accordance with regulatory guidelines. There are no other ingredients or processing aids used in the processing of these single grain products (oats, wheat, barley).

The single grain products (oats, wheat, barley) are Non-GMO by origin (supporting statements below) and are *NOT* derived from any of the foods listed on the USDA List of Bioengineered Foods.

# **NON-GMO**

OATS & BARLEY: There are no oats or barley available containing transgenic materials. Concerns about genetically modified oats and barley are unsupported. We periodically research the subject and maintain contact with authorities. To date, we have not found information on projects, currently underway or projected, in which oats or barley are being studied or considered for genetic enhancement.

WHEAT: To date, there are no transgenic wheat crops commercially available. Transgenic wheat crops are however, currently being investigated. When they do become available for human food ingredients, La Crosse Milling Company will take appropriate steps to maintain compliance with regulatory, customer and consumer requirements.

La Crosse Milling Company processes GMO corn in a separate facility for animal feed only; there is no risk of contaminating single grain food products. Corn is processed in our South Plant in a separate processing building and used for animal feed only. GM corn is approved for use in animal feeds.

If you have any further questions, please contact:

La Crosse Milling Company Cochrane, WI 54622 608/248-2222 608/248-3337 (QA/QC fax) Imc@lacrossemilling.com www.lacrossemilling.com This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 6/1/2022 REPLACES: 4/21/2021

ORIGINAL: 6/5/2006

# **TSE/BSE Statement**

La Crosse Milling Company maintains compliance to the 21CFR 589.2000/2001 concerning (TRANSMISSIBLE/BOVINE SPONGIFORM ENCEPHALOPATHY) TSE/BSE animal protein control in the United States.

La Crosse Milling Company is a food and feed manufacturing facility that does not receive, process/handle, store or distribute any animal proteins or products containing animal proteins that are prohibited in ruminant feed.

Our facility processes raw grains into food and animal feed ingredients. Diamond Brand ingredients contain no additives, protein or otherwise.

Thereby, La Crosse Milling Company, in accordance with FDA Guidance for Industry 68, is exempt from the requirements set forth in the 21CFR 589.2000/2001.

For those of our customers who are concerned with contamination as a result of transportation, La Crosse Milling Company uses external carriers for shipping finished product. All vehicles and railcars are inspected for condition and integrity prior to loading. Railcars and vehicles that may have contained prohibited proteins or are unsuitable for transporting finished product are rejected for use.

If you have any further questions, please contact:

La Crosse Milling Company Cochrane, WI 54622 608/248-2222 608/248-3337 (fax) Imc@lacrossemilling.com www.lacrossemilling.com